



Stat-Tech™ PC-15CF/000 FC MR BLK

Polycarbonate

Key Characteristics

Product Description	
Carbon Fiber Reinforced Polycarbonate Compound with Good Mold Releasing Property	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Filler / Reinforcement	• Carbon Fiber
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.25	1.25	ASTM D792
Molding Shrinkage	0.10 to 0.30 %	0.10 to 0.30 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ²	17400 psi	120 MPa	ASTM D638
Tensile Elongation ² (Break)	3.0 %	3.0 %	ASTM D638
Flexural Modulus ³	1.16E+6 psi	8000 MPa	ASTM D790
Flexural Strength ³	26100 psi	180 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.252 in (6.40 mm), Injection Molded	1.3 ft-lb/in	70 J/m	ASTM D256A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed	284 °F	140 °C	ASTM D648
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	100 to 100000 ohms/sq	100 to 100000 ohms/sq	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	230 to 266 °F	110 to 130 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Processing (Melt) Temp	536 to 590 °F	280 to 310 °C
Mold Temperature	176 to 248 °F	80 to 120 °C

Injection Notes

Injection Pressure: MED-HIGH

Hold Pressure: MED-HIGH

Screw Speed: MODERATE

Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.

² 0.20 in/min (5.0 mm/min)

³ 0.051 in/min (1.3 mm/min)



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